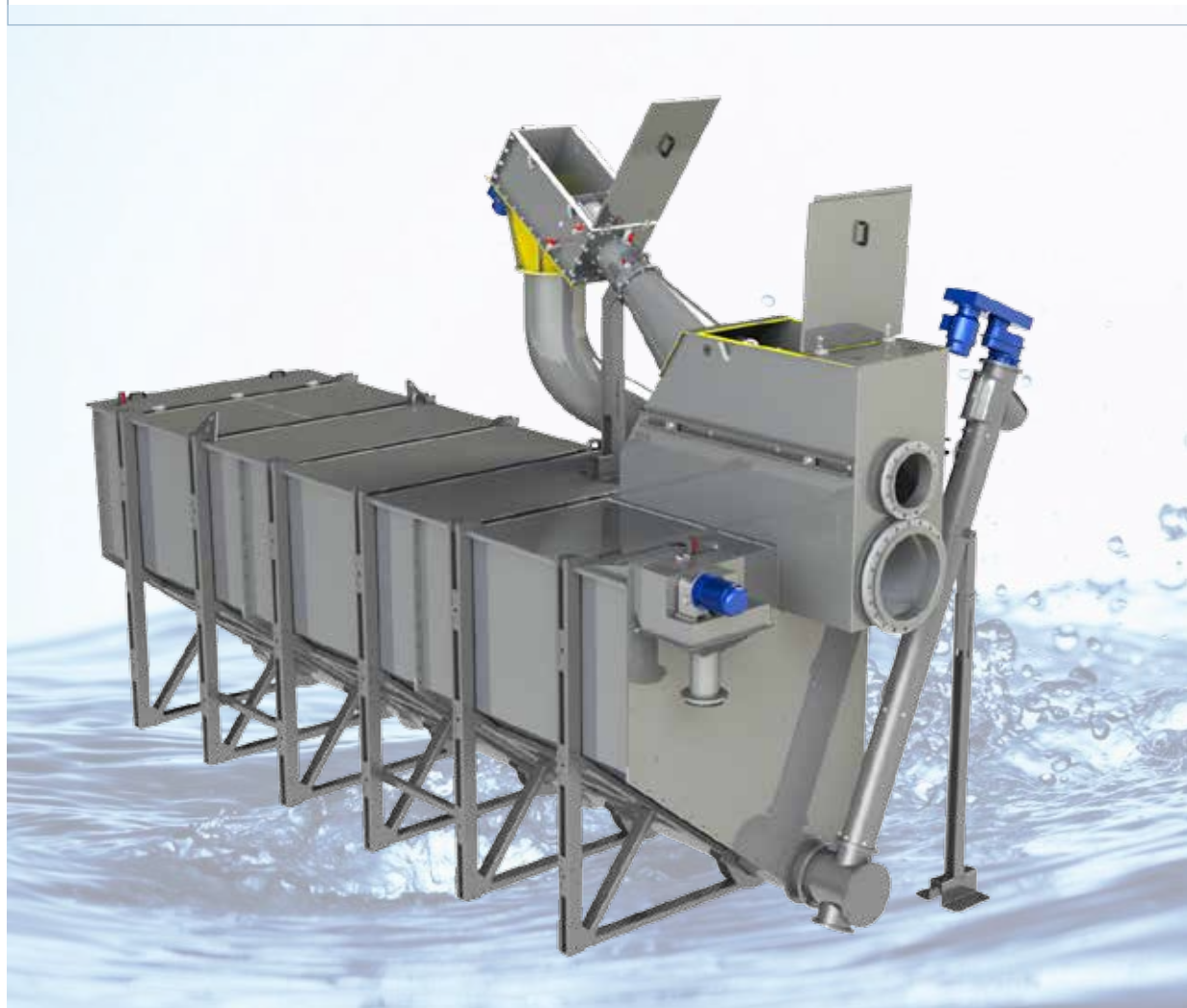


Municipal and Industrial Waste Water Mechanical Pre-treatment **WASTEMASTER® TSF V01**



WASTEMASTER® TSF consists of a screw screen, a sedimentation tank, a sand extracting screw and a grease scraper.

| | Solids Separation | Sedimentation | De-greasing |
|-------|-------------------|---------------|-------------|
| TSF 2 | X | X | - |
| TSF 3 | X | X | X |

The first phase in the waste water treatment process is mechanical pre-treatment including:

- Solid-liquid separation, compaction and de-watering of solids larger in size than the screen slots;
- Sedimentation, lifting and de-watering of sand;
- Grease flotation and removal (TSF 3 only).

Subsequently the waste water is ready for further treatment (chemical, physical or biological), while solids are discharged for disposal.

Features

WASTEMASTER® TSF is designed for a wide range of waste water flow rates with different sedimentation capacities. The possibility to choose the size of the screen perforation/slots, as well as cross section and length of the tank, is the assurance for the customer that he will obtain the right solution to his problem.

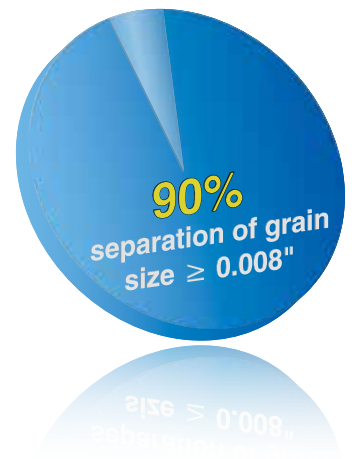
The machine comes in high-quality, industrially manufactured, standard modules, ready for comfortable on-site assembly if requested.

The screen section of the plant is equipped with a compacting device in the upper part for a volume reduction of the screenings of up to 35%. A washing system for the reduction of organic matter in the screenings is available on request.

The shaftless screen screw, which is manufactured in an innovative, patented process, ensures smooth operation without clogging even in presence of fibres.

The table below shows an example of how to choose the correct machine according to the requested sedimentation output rate.

| Model | Indicative Flow Rate | Sand Bulk Density | Sand Removal % |
|---------------|----------------------|--------------------------------|----------------|
| TSF 2-3 100 N | 1585 gal/min | 0.09 - 0.10 lb/in ³ | > 90% |
| TSF 2-3 100 R | 1585 gal/min | 0.09 - 0.10 lb/in ³ | 75 - 85% |

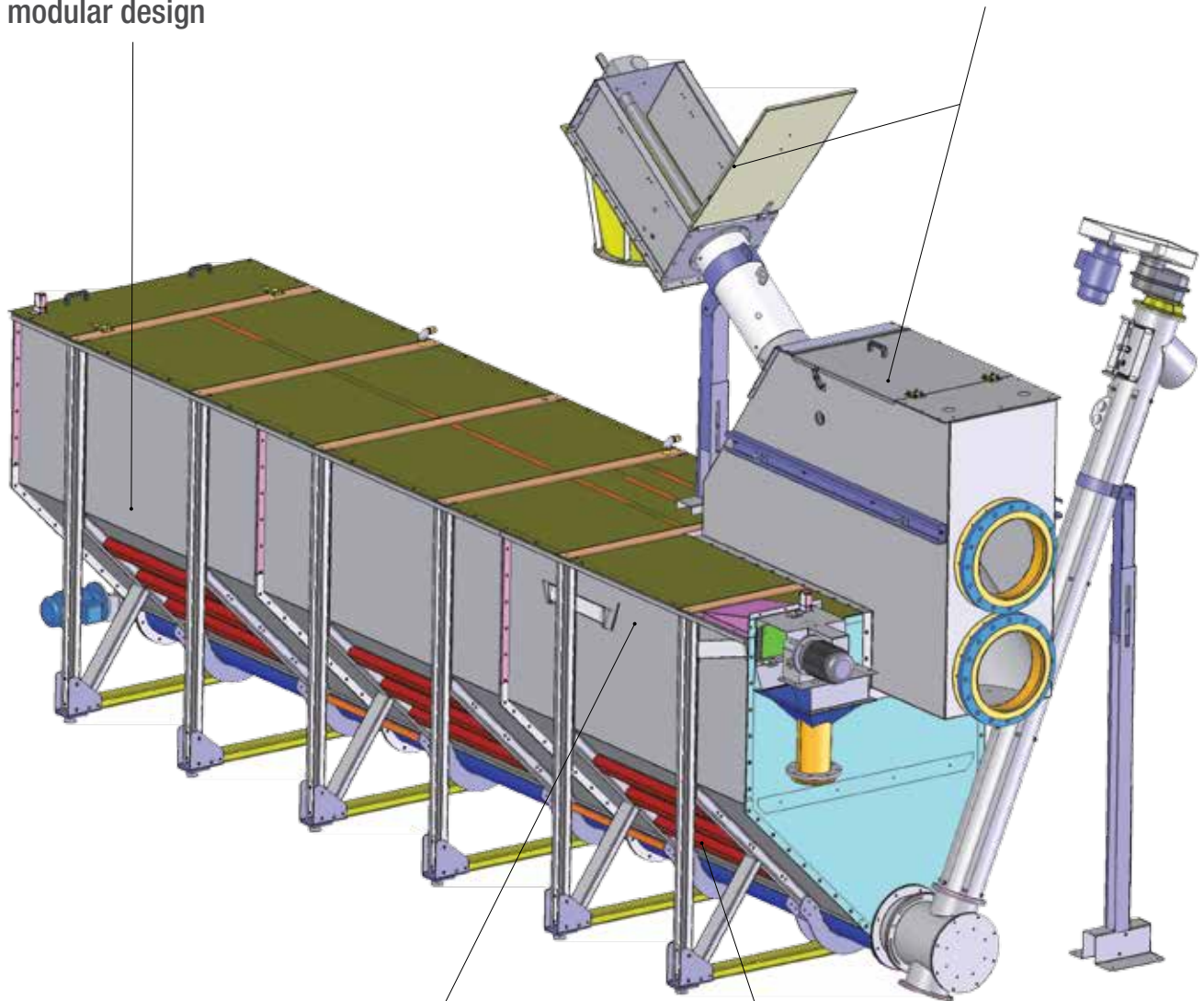




Easy on-site assembly
(if necessary) thanks to
modular design



Easy maintenance thanks
to wide inspection hatches



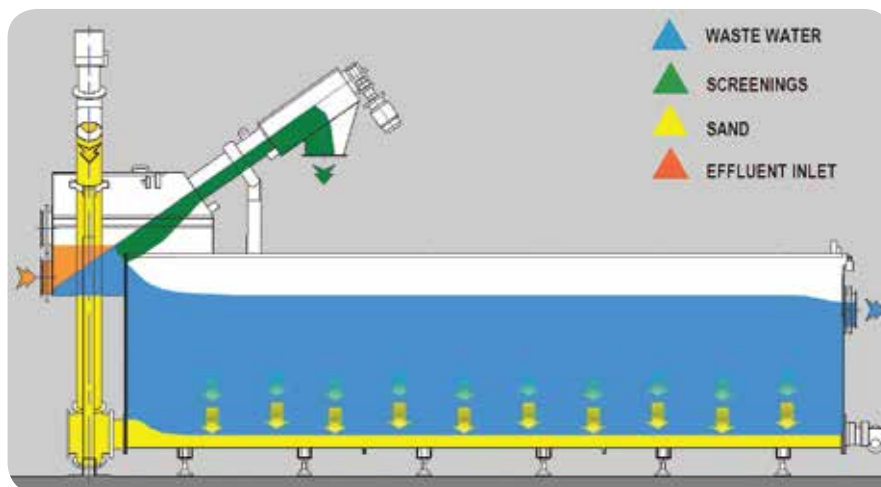
Self-adjusting grease scraper
with limited water removal



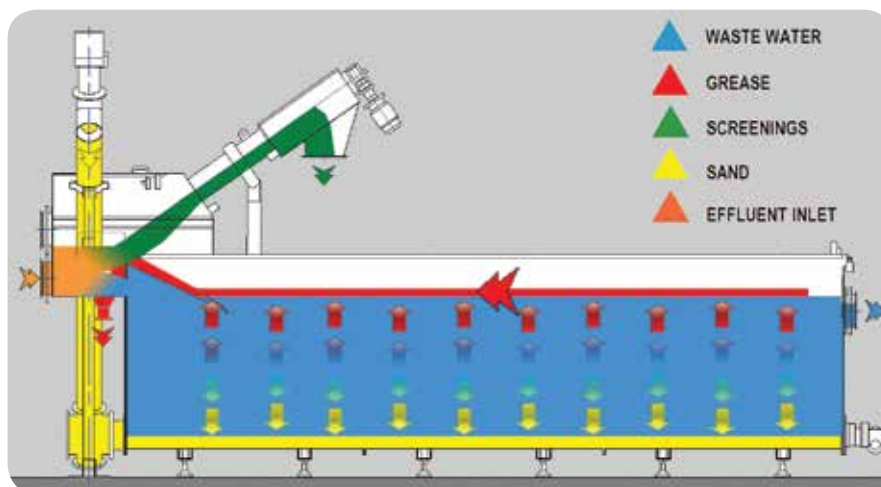
Bolted wear bars
(internal view of trough)

Process Description

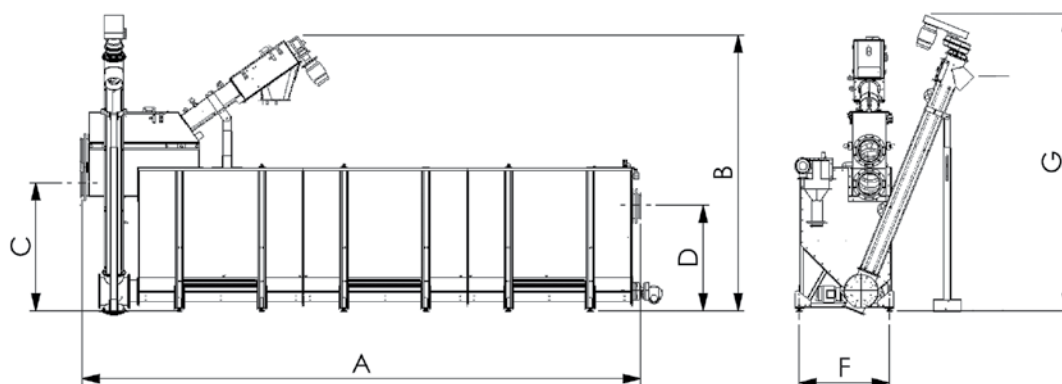
TSF 2



TSF 3



Overall Dimensions



| Type | A | B | C | D | F | G |
|---------|-------|-------|------|------|------|-------|
| TSF 10 | 112.2 | 131.9 | 61.0 | 50.4 | 43.3 | 142.1 |
| TSF 20 | 190.9 | 131.9 | 61.0 | 50.4 | 43.3 | 142.1 |
| TSF 30 | 269.7 | 131.9 | 61.0 | 50.4 | 43.3 | 142.1 |
| TSF 45 | 268.9 | 157.5 | 70.1 | 57.5 | 55.9 | 153.5 |
| TSF 60 | 347.6 | 157.5 | 70.1 | 57.5 | 55.9 | 153.5 |
| TSF 80 | 426.4 | 157.5 | 70.1 | 57.5 | 55.9 | 153.5 |
| TSF 100 | 426.0 | 182.3 | 90.9 | 68.9 | 76.4 | 168.1 |
| TSF 120 | 504.7 | 182.3 | 90.9 | 68.9 | 76.4 | 168.1 |
| TSF 150 | 504.7 | 182.3 | 90.9 | 68.9 | 76.4 | 168.1 |

Dimensions in inch

Benefits

- ✓ Decreased infrastructure costs;
- ✓ Easy on-site machine assembly using standard tools → Reduction of intermediate storage costs;
- ✓ Best footprint-net volume ratio for this type of machine;
- ✓ Durable heavy-duty shaftless screws manufactured in patented process;
- ✓ Self-adjusting scraper device (patent pending) → Limited water removal in any flow condition.

Easy on-site machine assembly
using standard tools



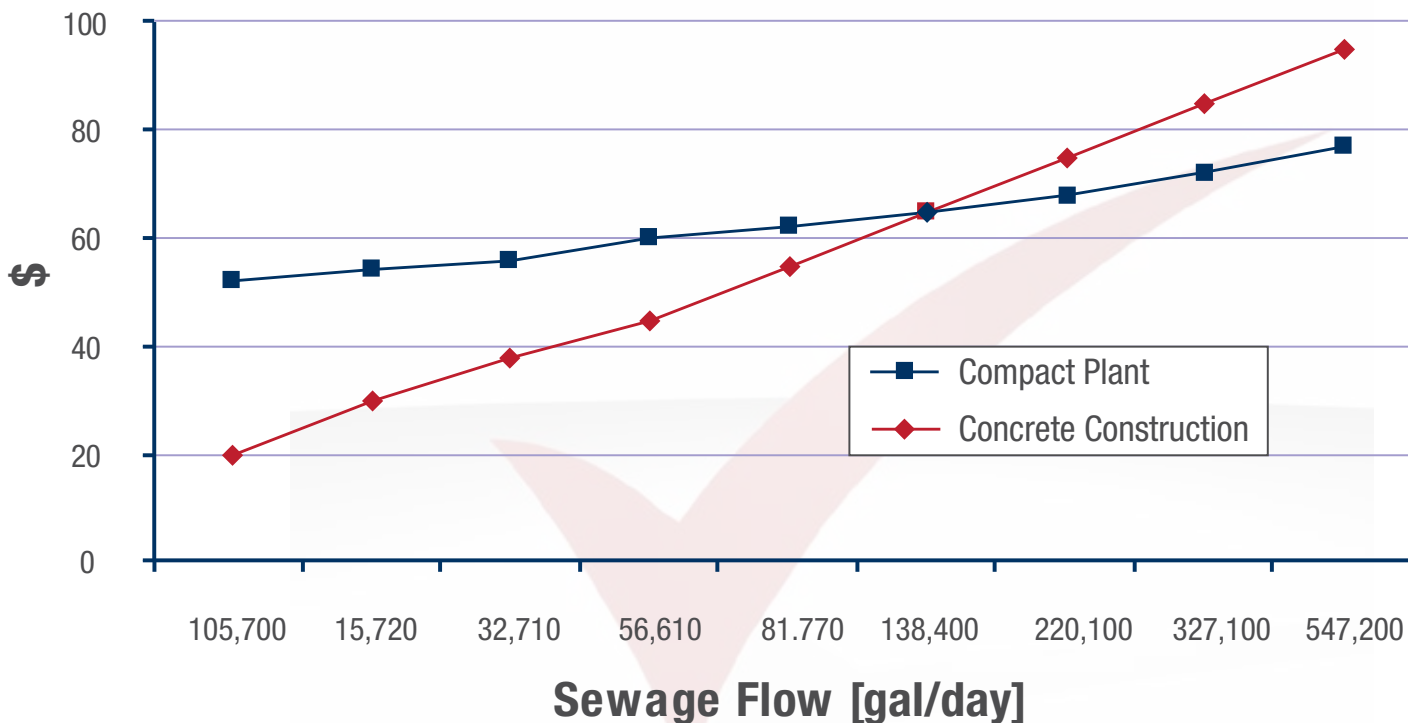
Reduction of intermediate
storage costs



Return On Investment - Life Cycle Cost Calculation Over 15 Years

Life Cycle Cost Comparison between

WASTEMASTER® TSF and traditional concrete construction



Application



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WAM Inc.
Georgia Division
 75 Boulderbrook Circle
 Lawrenceville, GA 30045
 Tel.: (770) 339 - 6767
 Fax: (770) 339 - 4727
wamgeorgia@waminc.com
www.waminc.com

WAM Inc.
Texas Division
 1300 Triad Blvd.
 Fort Worth, TX 76131
 Tel.: (817) 232 - 2678
 Fax: (817) 232 - 2676
wamtexas@waminc.com
www.waminc.com



www.wamgroup.com